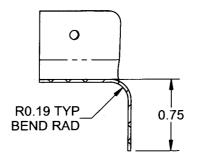


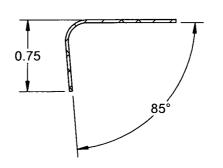
86° REF, 1.43 `111° **REF** 2.93 **B**<sub>C3-2</sub>

D4481-1 INTERCOSTAL 4 (LH)



2

SECTION B-B C5-2



SECTION A-A C6-2



DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	M	D4481	SHEET 2 OF 5
APPROVED	. MP	TITLE	SCALE
DE APPR.		INTERCOSTAL 4 ASSY	NTS
DATE 12.09.10		COPYRIGHT © 2012 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFEDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	

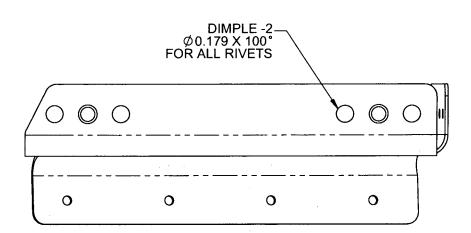
D

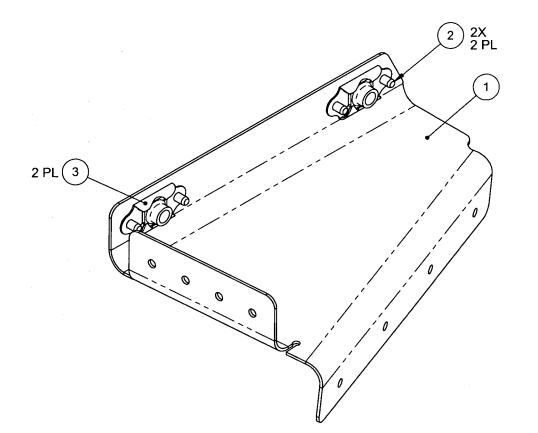
NOTES:
1) MATERIAL: MAKE FROM D4481-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.05 lbs

.5

ITEM	QTY -042	P/N	DESCRIPTION	
	Х	D4481-042	INTERCOSTAL 4 ASSY (RH)	
1	1	D4481-2	INTERCOSTAL 4 (RH)	$\neg$
2	4	MS20426AD3-3	RIVET, CSK	
3	2	MS21059L3K	NUTPLATE	

D





## **D4481-042 INTERCOSTAL 4 ASSY (RH)**



DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4481	SHEET 3 OF 5
APPROVED	M	TITLE	SCALE
DE APPR.	#	INTERCOSTAL 4 ASSY	NTS
DATE 12.0	9.10	COPYRIGHT © 2012 BY DART AEROS THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO	EXPRESS CONDITION THAT IT IS

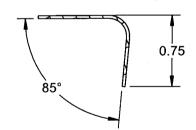
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.05 lbs

2

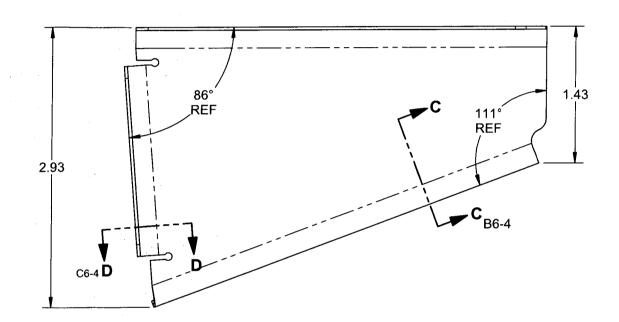
5

0.75 **R0.19 TYP** BEND RAD

**SECTION D-D** B4-4



SECTION C-C B2-4

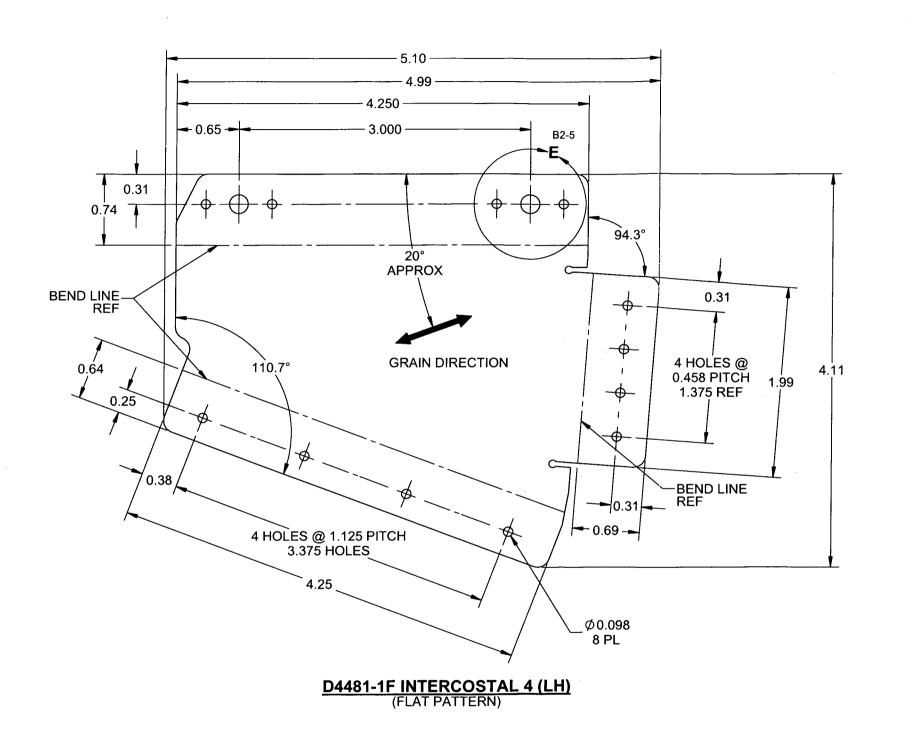


D4481-2 INTERCOSTAL 4 (RH)



DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CAI	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. E	
MFG. APPR.	11/2	D4481	SHEET 4 OF	
APPROVED	NA	TITLE	SCALE	
DE APPR.		INTERCOSTAL 4 ASSY	NTS	
DATE 12.09.10		COPYRIGHT © 2012 BY DART AEROSP. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXF NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY	PRESS CONDITION THAT IT IS	

NOTES:
1) MATERIAL: MAKE FROM D4481-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.05 lbs



0.688 0.344  $\phi$ 0.098 2 PL Ø0.196

2

**DETAIL E** C5-5 NUTPLATÉ HÔLE DETAIL 2 PL (SCALE 2X)

D

С

NOTES: 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK PER AMS 4025 OR AMS 4027 OR ASTM B209 REF M6061T6S.032

D

REF M606116S.032
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.05 lbs
8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4481-1F-REVB.DXF"

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	D.P.	DRAWING NO.	REV. B
MFG. APPR.	Δl.	D4481	SHEET 5 OF 5
APPROVED	<i>-</i>	TITLE	SCALE
DE APPR.	#	INTERCOSTAL 4 ASSY	NTS
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